



## Ultra 2Step Cutting Compound and Finishing Polish Ultra 2Step Buffing System

Presta Ultra 2Step Buffing system removes 1200 grit and finer sand scratches in two easy steps.

### Step 1 – Presta Ultra 2Step Cutting Compound #1393

- For 1200 and finer scratches, use **Part #890141** White 100% Wool Heavy Compounding Pad – Recommended buffing speed is 1800rpm
- Season your pad properly for the best buffing experience.
- Compound works with any buffing style: Flat, on edge or whatever you are comfortable with.
- Because this product cuts so fast, over-buffing can put back in scratches after the original ones are gone.
- Remove Residue after buffing with water or **Part #1104 Malco Showroom Shine** and **Part #284003 Pacer Premium Detailing Cloth**.

### Specifications\*

- Light Tan, Cherry Scented Thick Liquid
- pH – 8.5
- Viscosity – 35,000 centipoise
- Density – 9.17 LBS/GAL

\* These specifications are averages of testing results. Variations between batches within a specified range are normal.

### Step 2 – Presta Ultra 2Step Finishing Polish #1394

- Use **Part #890172** Grey Foam Compounding Pad – Recommended buffing speed is 1400rpm
- Season your pad properly for the best buffing experience. This is especially important with the polish!
- Do not buff surface dry. There should be a film of polish left on the surface when you are done. This ensures the deepest gloss.
- Polish will also remove any additional scratches from over-buffing with the compound.
- Remove Residue after buffing with water or **Part #1104 Malco Showroom Shine** and **Part #284003 Pacer Premium Detailing Cloth**.

### Specifications\*

- Light Grey, Pina Colada Scented Thick Liquid
- pH – 8.5
- Viscosity – 25,000 centipoise
- Density – 8.68 LBS/GAL

\* These specifications are averages of testing results. Variations between batches within a specified range are normal.

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# Presta Ultra 2Step Buffing System Tech Data Sheet

## FAQ's

### Will I have to change my buffing style?

- No. Presta's 2Step system is engineered to successfully adapt to any buffing style.

### Will Ultra 2Step Buffing Compound splatter and stain cladding or trim?

- No! Like all Presta products, the Ultra 2Step Buffing System features water-based emulsions. This means minimal splatter and no staining of cladding or trim.

### Why are Presta Products easier to clean up?

- Beyond being water based, we take special care to formulate using non-tacky thickeners. Our products use advanced emulsion technology to decrease splatter and powdery residue.

### Do I have to wipe the surface clean between products?

- Definitely! If you do not wipe the surface after sanding or between products, you leave coarser grit material on the paint that can cause swirls and scratches during your final polishing step.

### Can I use this product on Hyper-Clears?

- Yes. Ultra 2Step Buffing System has been tested on Hyper-Clears with success. Both foam and wool can be used in the compounding step. Our recommendation is to set your buffer to 1400rpm for both steps. Because Hyper-Clears tend to be softer, it's important to not buff the Polish dry.

### How can you see through the compound while you're buffing?

- A careful balance of lubrication and abrasives allows the compound to become transparent during buffing so you can see the removal of scratches as you work.

### What happens if the product dries out during use and I want to buff longer?

- More product can be added to the surface or a spritz of water can be sprayed on the surface to extend buffing time.

### Why should I season a pad?

- Unseasoned pads can hop and chatter and will not give you the cut or finish that a properly seasoned pad will. Brand new pads should be seasoned every time for the highest quality results right out of the gate.

### What is the best way to season a pad?

- Product should fully and evenly cover the surface of the wool or foam pad. Some ways to achieve this include making an X, an asterisk shape or 4 spaced dots of product on the pad or surface. With the buffer off, place the pad on the surface and spread the product over the surface of the pad with light pressure.

### Why shouldn't I buff a polish dry?

- In the final polish and swirl removing stage, the emulsion is engineered to hold the abrasive for maximum shine. When the emulsion dries out, the abrasive is no longer optimized and may put swirls back into your finish.

### Can I buff faster or slower than the recommended speeds?

- Yes. The Ultra 2Step buffing system has been tested with success at a variety of speeds. The Ultra 2Step Cutting Compound is effective from 1400 to 2200rpm. The Ultra 2Step Finishing Polish is effective from 1000-1600rpm. We chose the recommended speed to maximize work time and finish. If you choose to buff slower, the cut will be slower but the finish will be better. If you choose to buff faster, the cut will be very fast but the surface will be hotter, especially with foam.

### What do I do if the product freezes?

- Both the Ultra 2Step Cutting Compound and the Ultra 2Step Finishing Polish will freeze. If this happens, let them slowly warm up to room temperature and shake well before use. Recommended storage temperature for optimal product life span of both products is 60-80°F.

### Can I use Malco Showroom Shine?

- Yes. The Ultra 2Step buffing system was developed without the use of Malco Showroom Shine so it is not necessary but can be used if that is your preference for clean-up and/or lubrication.

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